



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4918-3

Job Sheet 170680



Part No: D4918-3

Job Qty: 6 ea

Part Name: Wearplate Center Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/31/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 13.12.09 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		1/30/18	0.00	0.00	Start Up Waterjet		DE 18/01/29
100	Waterjet	6 pcs		1/30/18	0.00	1.05	Waterjet1		DE 18/01/29
110	QC	6 pcs		1/30/18	0.00	0.00	QC2 Waterjet-1		DE 18/01/29
120	QC	6 pcs		1/30/18	0.00	0.00	QC8-5		DE 18/01/29
130	Brake NC	6 pcs		1/30/18	0.00	0.34	Brake NC 1		DAS 38
140	QC	6 pcs		1/30/18	0.00	0.00	QC5		38
150	SprayPaint	6 pcs		1/31/18	0.00	0.20	Spray Paint		✓ AS 9-80 FEB 1 2018
160	QC	6 pcs		1/31/18	0.00	0.00	QC5		38
170	Packaging	6 pcs		1/31/18	0.00	0.00	Packaging3-2		DE 9-80 1/2-13
180	QC21-SA	6 Ea		1/31/18	0.00	0.00	QC21		DAS 21 9-80 FEB 1 2018

Part Op 110 - QC2- Inspect parts off machine FAI/FAIB

Descriptions: 120 - QC8- Inspect parts - second check

140 - QC5- Inspect part completeness to step on W/O

160 - QC5- Inspect part completeness to step on W/O

170 - Identify as per dwg & Stock Location: _____

180 - QC21- Final Inspection - Work Order Release

FEB 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	4.6440 sf (.774 ea)	90-Start up Operation	

Rockguard 138741



S036791



Wearplate Center Fwd

D4918-3

PART NO: S036791

Original Serial #: S036791

Revision:

Operation:

Change No:

Start up Operation 01/30/18

Job No: 170680

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.188Inches + 0.005 - 0.001	0.193 0.187		
2	Wearplate	0.300Inches ± 0.010	0.310 0.290		
3	Wearplate	0.300Inches ± 0.010	0.310 0.290		
4	Wearplate	2.063Inches ± 0.010	2.073 2.053		
5	Wearplate	2.813Inches ± 0.010	2.823 2.803		
6	Wearplate	33.750Inches ± 0.010	33.760 33.740		
7	Wearplate	5.625Inches ± 0.010	5.635 5.615		
8	Wearplate	37.130Inches ± 0.030	37.160 37.100		
9	Wearplate	0.040Inches ± 0.010	0.050 0.030		

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